



## precote 15

### Coating for Sealing of Threaded Joints

#### Description

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precote 15 is a non-reactive coating used for immediate sealing of cylindrical and conical threads. The coating is dry, with good adherence and elastic.

#### Application

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precote 15 is used as a coating for assembly components, e.g. screws, studs, plugs and pipe threads, both cylindrical/cylindrical and cylindrical/conical parts. precote 15 can also be applied to flange head screws or plugs with collar for under head sealing and used as a sealing material for rivets.

The coating can be used in all kind of assembly procedures, particularly for serial production.

Areas of application are electronics, two wheel and automotive industry, household appliances, office machines, computer industry, electric motors, e-mobility, etc.

#### Properties

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- No leakage immediately after assembly
- Controlled thread friction values during assembly
- Constant assembly properties
- Forms a dry to the touch and elastic coating
- Good thermal and chemical resistance
- Can be applied to metallic and non-metallic surfaces
- Non-hazardous

## Technical data

Chemical Type	Acrylate	
Color <sup>1</sup>	white	
Thread friction value $\mu_{\text{Thread}}$ <sup>2</sup>	0,10 – 0,15	
Initial installation torque <sup>3,4</sup>	3 – 7 Nm	
Sealing properties at RT in air		
Threads cylindrical/cylindrical	tested up to 15 bar	
Threads cylindrical/conical	tested up to 250 bar	
Maximum operation temperature in air with sealing effect <sup>3</sup>	-60°C to +200°C -75°F to +390°F	
Chemical resistance	<b>Test temperature</b>	
tested according to all current automotive standards and DIN 267-27, storage time 1000h	Engine oil	160°C
	Diesel	23°C
	Anti-freeze 100%	120°C
	Anti-freeze/Water 50:50	120°C
	Automatic transmission oil	150°C
	Transmission oil	120°C
	Polyurea AdBlue®	23°C

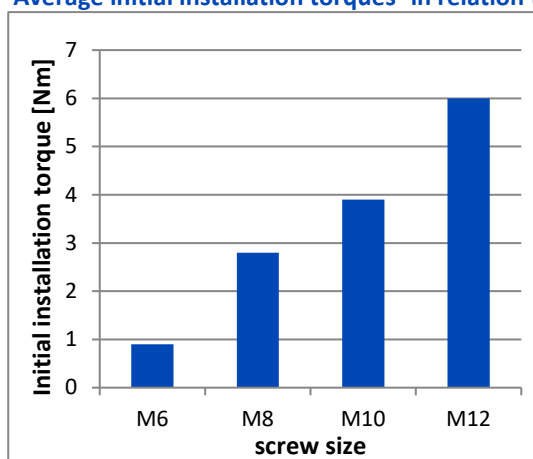
<sup>1</sup> This product information is also valid for special colors. The specified color is not a primary product feature. The color may vary slightly due to the manufacturing process and the formulation. This does not affect the quality of the product.

<sup>2</sup> Test according to DIN EN ISO 16047. All values apply to screws ISO 4017 M10x55-8.8- plain finish and nuts ISO 4032 M10-10- plain finish. All other surfaces could deliver different values.

<sup>3</sup> All values apply to screws ISO 4017 M10x35-8.8- plain finish and nuts ISO 4032 M10-10- plain finish. All other surfaces could deliver different values.

<sup>4</sup> Test according to DIN 267-27.

### Average initial installation torques<sup>1</sup> in relation to screw size



<sup>1</sup> Test according to DIN 267-27.

## precote 15 meets and exceeds technical specifications of following companies

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Aisin, Audi, Autoliv, BASF, Bendix, BMW, Bosch, Bridgestone/Firestone, Brose, Chrysler, Continental, Cummins, DAF, Daimler, Dana, Delphi, Denso, Faurecia, Fiat, Ford, Geely, General Motors, Getrag, Hitachi, Honda, Hyundai, Kia, Hyundai Mobis, Johnson Controls, KWC, Lear, Magna, Magneti Marelli, Mahle, MAN, Michelin, Opel, Panasonic (Matsushita Electric), Porsche, PSA, Renault, Rover, Saab Scania, Schaeffler, Siemens, Stihl, Tesla, Toyota, TRW Automotive, Valeo, Volvo, VW, ZF Friedrichshafen and many more

## Storage

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Shelf-life of coated parts 4 years at max. 30°C and max. 65% relative humidity.  
Please note the omniTECHNIK packaging information.

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Note: As we do not know the specimen, dimensions, materials, combinations, surface conditions etc. of the threads in question, it is absolutely essential to run quality tests prior to general use to make sure about the required performance under field conditions. Our guarantee is confined to supplying precote in proper quality. In view of the fact that processing of precote by the coating partner and the application of precote coated parts are beyond our control we cannot guarantee for the quality of parts coated with precote and assemblies made thereof. We accept liability for the fitness of our

products for particular purposes and liability for particular qualities of our products only in the event that we have accepted such liability in writing in the individual case. In any event any justified warranty claims shall be limited to the delivery of replacement goods which are free from defect or, in the event that such subsequent improvement fails, to reimbursement of the purchase price. Any and all further claims, in particular but without limitation any liability for consequential damage, shall be excluded.